

Date: Friday, 7/4/2008 12:49:58 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE ARM
Job Number : 40297	
Estimate Number : 13440	
P.O. Number :	Part Number : PB6743001343
This Issue : 7/4/2008 S.O. No. :	Drawing Number : B6743001 P.34
Prsht Rev. : NC	Project Number : N/A
First Issue : / /	Drawing Revision : B1
Previous Run :	Material :
Written By : <u>                    </u>	Due Date : 7/11/2008
Checked & Approved By : <u>                    </u>	Qty: <u>0X</u> Um: Each
Comment : Est Rev:A 08-06-26 new issue DD verified by:ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1000W065	6061T6 TUBE
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Comment: Qty.: 3.6750 f(s)/Unit Total : 18.3750 f(s)  
 6061T6 TUBE  
 BATCH: M108380

FF 08-07-08 (1)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

- 1- cut to 42.00"
- 2- bend as per dwg
- 3- cut to finish size as per dwg
- 4- deburr

FF 08-07-08 (1)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

5 08/07/08

B 40297

09/07/2008

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

M102316

BR / 08/07/08

S.035 15.27

#1 312.7 F

#2 --- F

#3 --- F

#4 --- F

30 MIN.

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

MF 08-07-24

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
8/7/08	4.1	Chemical coat AS per Q51005	BR	08-07-08	1		Sood/08	
8/7/08	4.2	Powder coat Green Sinter AS per Q51005					Sood/08	
		Oven Temp. 3:00 Start Time 320 Finish Time 330	H	08-07-08	1			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:49:58 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE ARM

Job Number: 40297

Part Number: PB6743001343

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

*Pat E.*

*MF 08-07-14*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*08/07/15*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*MF 08-07-14*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

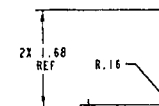
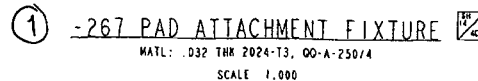
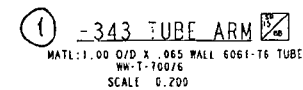
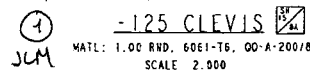
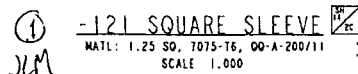
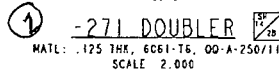
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

11월 20일



PREMIER AVIATION, INC.			
9591 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE IDENT NO.	DOC NO.	REV.
D	OSUV8	B67-43001	B1
SCALE:	IN.	SMILES	3/4 IN. = 15

ORIGINAL

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